

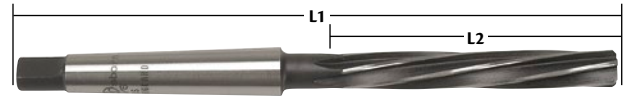
CHUCKING REAMERS - HIGH SPEED STEEL (CONT'D)

- Right hand cut
- High speed steel
- Morse Taper shank
- Spiral flute

Application:

Machine reamers are designed for use on a machine equipped with a Morse taper spindle.

CLARKSON OSBORN



FRACTIONAL SIZES

Model No.	Fractional Size"	Morse Taper Shank Size	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK550	1/8	MT1	0.1250	33.0	106.0	
TBM147	9/64	MT1	0.1406	35.0	108.0	
TBM148	5/32	MT1	0.1562	38.0	112.0	
TBM150	11/64	MT1	0.1719	41.0	115.0	
BK551	3/16	MT1	0.1875	44.0	118.0	
TBM152	13/64	MT1	0.2031	44.0	118.0	
BK552	7/32	MT1	0.2188	48.0	125.0	
TBM154	15/64	MT1	0.2344	48.0	125.0	
BK553	1/4	MT1	0.2500	50.0	130.0	
TBM156	17/64	MT1	0.2656	54.0	134.0	
TBM157	9/32	MT1	0.2813	54.0	134.0	
TBM159	19/64	MT1	0.2969	58.0	138.0	
BK554	5/16	MT1	0.3125	58.0	138.0	
TBM160	21/64	MT1	0.3281	58.0	138.0	
BK555	11/32	MT1	0.3438	62.0	141.0	
TBM161	23/64	MT1	0.3594	62.0	141.0	
BK556	3/8	MT1	0.3750	67.0	146.0	
BK557	25/64	MT1	0.3906	67.0	146.0	
BK558	13/32	MT1	0.4063	67.0	146.0	
BK559	27/64	MT1	0.4219	71.0	151.0	
BK560	7/16	MT1	0.4375	71.0	151.0	
TBM163	29/64	MT1	0.4531	71.0	151.0	
TBM164	15/32	MT1	0.4688	76.0	156.0	
TBM165	31/64	MT1	0.4844	76.0	156.0	
BK561	1/2	MT1	0.5000	76.0	156.0	
BK562	17/32	MT1	0.5313	81.0	160.0	

Model No.	Fractional Size"	Morse Taper Shank Size	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK563	9/16	MT2	0.5625	81.0	181.0	
TBM166	19/32	MT2	0.5938	87.0	187.0	
BK564	5/8	MT2	0.6250	87.0	187.0	
TBM167	21/32	MT2	0.6563	87.0	187.0	
BK565	11/16	MT2	0.6875	94.0	194.0	
BK566	23/32	MT2	0.7188	94.0	194.0	
BK567	3/4	MT2	0.7500	100.0	200.0	
TBM168	25/32	MT2	0.7813	100.0	200.0	
BK568	13/16	MT2	0.8125	100.0	200.0	
TBM169	27/32	MT2	0.8438	106.0	206.0	
BK569	7/8	MT2	0.8750	106.0	206.0	
BK570	15/16	MT3	0.9375	114.0	241.0	
TBM170	31/32	MT3	0.9688	114.0	241.0	
BK571	1	MT3	1.0000	114.0	241.0	
BK572	1 1/16	MT3	1.0625	124.0	251.0	
BK573	1 1/8	MT3	1.1250	124.0	251.0	
BK574	1 1/4	MT3	1.2500	133.0	260.0	
BK575	1 3/8	MT4	1.3750	142.0	303.0	
BK576	1 1/2	MT4	1.5000	152.0	312.0	
BK577	1 5/8	MT4	1.6250	152.0	312.0	
BK578	1 3/4	MT4	1.7500	163.0	323.0	
BK579	1 7/8	MT4	1.8750	175.0	334.0	
BK580	2	MT4	2.0000	175.0	334.0	

METRIC SIZES

Model No.	Metric Size mm	Morse Taper Shank Size	Decimal Equiv."	L2 mm	L1 mm	Price /Each
TBM145	3.00	MT1	0.1181	31.0	104.0	
TBM146	3.50	MT1	0.1378	35.0	108.0	
TBM149	4.00	MT1	0.1575	38.0	112.0	
TBM151	4.50	MT1	0.1772	41.0	115.0	
BK581	5.00	MT1	0.1969	44.0	118.0	
TBM153	5.50	MT1	0.2165	48.0	125.0	
BK582	6.00	MT1	0.2362	48.0	125.0	
TBM155	6.50	MT1	0.2559	50.0	130.0	
BK583	7.00	MT1	0.2756	54.0	134.0	
TBM158	7.50	MT1	0.2953	54.0	134.0	
BK584	8.00	MT1	0.3150	58.0	138.0	
BK585	8.50	MT1	0.3346	58.0	138.0	
BK586	9.00	MT1	0.3543	62.0	141.0	
TBM162	9.50	MT1	0.3740	62.0	141.0	
BK587	10.00	MT1	0.3937	67.0	146.0	
BK588	10.50	MT1	0.4134	67.0	146.0	
BK589	11.00	MT1	0.4331	71.0	151.0	
BK590	11.50	MT1	0.4528	71.0	151.0	
BK591	12.00	MT1	0.4724	76.0	156.0	
BK592	12.50	MT1	0.4921	76.0	156.0	
BK593	13.00	MT1	0.5118	76.0	156.0	
BK594	14.00	MT1	0.5512	81.0	160.0	
BK595	15.00	MT2	0.5906	81.0	181.0	
BK596	16.00	MT2	0.6299	87.0	187.0	
BK597	17.00	MT2	0.6693	87.0	187.0	

Model No.	Metric Size mm	Morse Taper Shank Size	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK598	18.00	MT2	0.7087	94.0	194.0	
BK599	19.00	MT2	0.7480	94.0	194.0	
BK600	20.00	MT2	0.7874	100.0	200.0	
BK601	21.00	MT2	0.8268	100.0	200.0	
BK602	22.00	MT2	0.8661	106.0	206.0	
BK603	23.00	MT2	0.9055	106.0	206.0	
BK604	24.00	MT3	0.9449	114.0	241.0	
BK605	25.00	MT3	0.9843	114.0	241.0	
BK606	26.00	MT3	1.0236	114.0	241.0	
BK607	27.00	MT3	1.0630	124.0	251.0	
BK608	28.00	MT3	1.1024	124.0	251.0	
BK609	30.00	MT3	1.1811	124.0	251.0	
BK610	32.00	MT4	1.2598	133.0	294.0	
TBM171	33.00	MT4	1.2992	133.0	294.0	
BK611	34.00	MT4	1.3386	142.0	303.0	
TBM172	35.00	MT4	1.3780	142.0	303.0	
BK612	36.00	MT4	1.4173	142.0	303.0	
BK613	38.00	MT4	1.4961	152.0	312.0	
BK614	40.00	MT4	1.5748	152.0	312.0	
BK615	42.00	MT4	1.6535	152.0	312.0	
BK616	44.00	MT4	1.7323	163.0	323.0	
BK617	45.00	MT4	1.7717	163.0	323.0	
TBM173	46.00	MT4	1.8110	163.0	323.0	
BK618	48.00	MT4	1.8898	175.0	334.0	
TBM174	50.00	MT4	1.9685	175.0	334.0	